

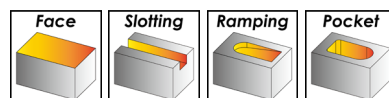
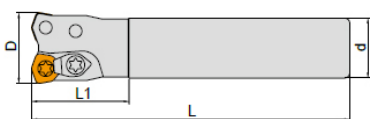
**High Feed Milling - CAJX** 高進給銑刀

**CAJX Series**



- Use JDMT or JDMW inserts with 3 cutting edges.
- High feed and high rigidity cutting edge for wide range applications.
- 32~100mm cutter diameter, max. 2mm depth of cut.
- 使用 JDMT 或 JDMW 銑刀片, 3 個可用切削角
- 高進給及高剛性切削刀口適用於各種材料和應用
- 32~100mm 刀桿直徑, 最大切削深度可達 2mm

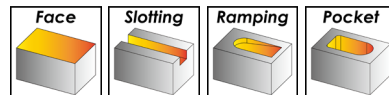
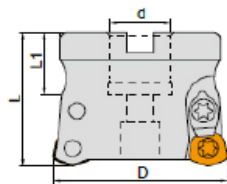
**CAJXE - Milling Tools** 高進給銑刀



Insert Brand 建議刀片 : Winstar, Mitsubishi, ...

Order No. 訂購編碼	D	L1	L	d	T	Inserts	Screw	Wrench	Clamp	Clamp Screw	Stock
ICAJXE202032150	32	35	150	32	2	JDMW1204	ITS4008	ITK15	IAS04	IAJ4012	●

**CAJXF - Milling Tools** 高進給銑刀



Insert Brand 建議刀片 : Winstar, Mitsubishi, ...

Order No. 訂購編碼	D	L1	L	d	T	Inserts	Screw	Wrench	Clamp	Clamp Screw	Stock
ICAJXF204050220	50	23	45	22	4	JDMW1204	ITS4008	ITK15	IAS04	IAJ4012	●
ICAJXF205063220	63	23	50	22	5						●
ICAJXF206080270	80	26	55	27	6						●
ICAJXF404063220	63	23	50	22	4	JDMW1405 JDMT1405	ITS5001	ITK20	IAS05	IAJ5014	●
ICAJXF405080270	80	26	55	27	5						●
ICAJXF406100320	100	32	55	32	6						●

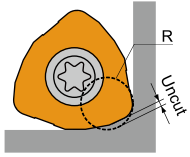
● stock ○ by inquiry

**Recommended Cutting Conditions** 建議切削數據

Working Material	JDMW1204			JDMW1405		
	Vc	fz	ap	Vc	fz	ap
Carbon Steel / Alloy Steel	120 ~ 250	0.8 ~ 1.3	0.3 ~ 1.5	120 ~ 250	0.8 ~ 1.8	0.5 ~ 2.0
Stainless Steel	100 ~ 180	0.6 ~ 1.0	0.3 ~ 1.0	100 ~ 180	0.6 ~ 1.2	0.5 ~ 1.5
Cast Iron	120 ~ 250	0.8 ~ 1.3	0.3 ~ 1.5	120 ~ 250	0.8 ~ 1.8	0.5 ~ 2.0
High Temperature Alloy	40 ~ 100	0.5 ~ 1.0	0.3 ~ 1.0	40 ~ 100	0.5 ~ 1.2	0.5 ~ 1.5
Hardened Steel	50 ~ 100	0.5 ~ 1.0	0.3 ~ 1.0	50 ~ 100	0.5 ~ 1.2	0.5 ~ 1.5

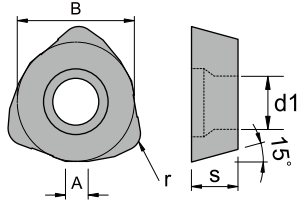
Corner R Programming R角軟體模擬設定

Designation	Approx. R (mm)	
	Input. R	Uncut
JDMW1204	3.0	0.63
JDMW / JDMT1405	3.0	0.64



Insert Specifications 刀片規格

Insert	Dimensions (mm)				
	A	B	S	r	d1
JDMW1204	2.5	12.0	4.76	2.0	4.75
JDMW1405	2.8	1.4	5.56	2.0	5.75
JDMT1405	2.8	1.4	5.56	2.0	5.75



Insert Designation 刀片型號

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	IJDMW120420SMG23AX	JDMW120420ZDSR-MG-CX23AX	○	○	○		○	●
	IJDMW120420SMG32HS	JDMW120420ZDSR-MG-CX32HS	●	●	●		○	
	IJDMW120420SMG33TX	JDMW120420ZDSR-MG-CX33TX	●	●	●		●	●
	IJDMW120420SMG43TX	JDMW120420ZDSR-MG-CX43TX	●	●	●		●	
	IJDMW120420SRG23AX	JDMW120420ZDSR-RG-CX23AX	○	○	○		○	●
	IJDMW120420SRG32HS	JDMW120420ZDSR-RG-CX32HS	●	●	●		○	
	IJDMW120420SRG33TX	JDMW120420ZDSR-RG-CX33TX	●	●	●		●	●
	IJDMW120420SRG43TX	JDMW120420ZDSR-RG-CX43TX	●	●	●		●	
	IJDMW120420SRG37TA	JDMW120420ZDSR-RG-CX37TA	○	○	●		○	○
	IJDMW140520SMG32HS	JDMW140520ZDSR-MG-CX32HS	●	●	●		○	
	IJDMW140520SMG33TX	JDMW140520ZDSR-MG-CX33TX	●	●	●		●	●
	IJDMW140520SMG43TX	JDMW140520ZDSR-MG-CX43TX	●	●	●		●	
	IJDMW140520SRG32HS	JDMW140520ZDSR-RG-CX32HS	●	●	●		○	
	IJDMW140520SRG33TX	JDMW140520ZDSR-RG-CX33TX	●	●	●		●	●
	IJDMW140520SRG37TA	JDMW140520ZDSR-RG-CX37TA	○	○	●		○	○
	IJDMT140520SMG32HS	JDMT140520ZDSR-MG-CX32HS	●	●	●		○	
	IJDMT140520SMG33TX	JDMT140520ZDSR-MG-CX33TX	●	●	●		●	●
	IJDMT140520SMG43TX	JDMT140520ZDSR-MG-CX43TX	●	●	●		●	