

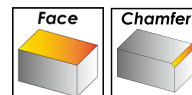
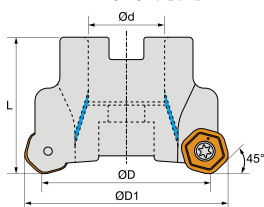
Face Milling - CXHN 面銑刀

**CXHN Series**



- Use HNMX double-sided inserts with 12 cutting edges.
- Sharp cutting edge design for low depth-of-cut face milling.
- 50~100mm cutter diameter, max. 3.5mm depth of cut.
- 使用 HNMX 雙面銑刀片，12 個可用切削角
- 鋒利切削刃設計適用於淺切面銑加工
- 50~100mm 刀盤直徑，最大切削深度可達 3.5mm

**CXHNF - Milling Tools 面銑刀**



Insert Brand 建議刀片 : Winstar, Widia, ...

Order No. 訂購編碼	D	D1	L	d	T	Coolant Hole	Inserts	Screw	Wrench	Stock
ICXHNF705050224	50	58.7	40	22	5	✓	HNMX0704	ITS4005	ITK15	●
ICXHNF706063224	63	71.7	40	22	6	✓				●
ICXHNF708080274	80	88.7	50	27	8	✓				●
ICXHNF709100324	100	108.7	50	32	9	✓				●

● stock ○ by inquiry

**Recommended Cutting Conditions 建議切削數據**

Working Material	Vc	fz	ap
Carbon Steel / Alloy Steel	140 ~ 250	0.10 ~ 0.3	0.3 ~ 3.5
Stainless Steel	60 ~ 140	0.08 ~ 0.2	0.3 ~ 2.0
High Temperature Alloy	30 ~ 70	0.08 ~ 0.2	0.3 ~ 2.0

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Insert Specifications 刀片規格

Insert	Dimensions (mm)						
	A	B	S	r	d1	t1	
HNMX0704	6.8	12.7	4.45	1.2	4.9	1.4	

Indexable Milling

Insert Designation 刀片型號

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	IHNMX0704SG32HS	HNMX0704-SG-CX32HS	●	●	●		○	
	IHNMX0704SG33TX	HNMX0704-SG-CX33TX	●	●	●		●	●
	IHNMX0704SG43TX	HNMX0704-SG-CX43TX	●	●	●		●	
	IHNMX0704SG47TA	HNMX0704-SG-CX47TA	●	●	○		●	○