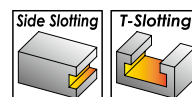
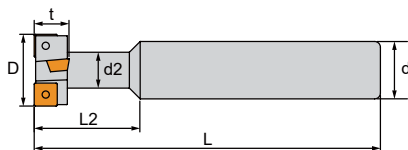


CSPT Series



- Use SPMG inserts with 4 cutting edges.
- For side slotting and T-slotting applications.
- 19~32mm cutter diameter.
- 使用 SPMG 銑刀片，4 個可用切削角
- 適用於側溝和 T 型槽加工應用
- 19~32mm 刀桿直徑

CSPT - T-Slot Milling Tools T 型銑刀



Insert Brand 建議刀片 : Winstar, Taegutec, ...

Order No. 訂購編碼	D	t	d2	L2	L	d	T	Inserts	Screw	Wrench	Stock
ICSPTE504019090	19	8	9.5	25	95	16	4	SPMG0502	ITS2003	ITK06	●
ICSPTE604021100	21	9	11	27	100	16	4	SPMG0602	ITS2205	ITK06	●
ICSPTE504022090	22	6.3	15	15	90	20	4	SPMG0502	ITS2003	ITK06	●
ICSPTE704025110	25	11	12	31	110	20	4	SPMG07T3	ITS2511	ITK08	●
ICSPTE504032110	32	7.8	19	9.5	110	20	4	SPMG0502	ITS2003	ITK06	●
ICSPTE504032112	32	8	19	9.5	110	20	4	SPMG0502	ITS2003	ITK06	●
ICSPTE904032110	32	14	17	39	110	25	4	SPMG0904	ITS3504	ITK15	●
ICSPTE104040120	40	18	21	49	125	25	4	SPMG1104	ITS4006	ITK15	●

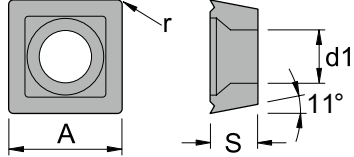
● stock ○ by inquiry

Recommended Cutting Conditions 建議切削數據






Working Material	Vc	fz
Carbon Steel / Alloy Steel	120 ~ 250	0.08 ~ 0.12
Stainless Steel	100 ~ 180	0.07 ~ 0.10
Cast Iron	120 ~ 250	0.08 ~ 0.12
High Temperature Alloy	40 ~ 100	0.05 ~ 0.08
Hardened Steel	50 ~ 100	0.05 ~ 0.08

Insert Specifications 刀片規格

Insert	Dimensions (mm)			
	A	S	r	d1
SPMG050204	5.00	2.38	0.4	2.30
SPMG060204	6.00	2.38	0.4	2.65
SPMG07T308	7.94	3.97	0.8	2.85
SPMG090408	9.80	4.3	0.8	4.05



Insert Designation 刀片型號

Insert	Order No. 訂購編碼	Designation	Working Material					
			P	M	K	N	S	H
	ISPMG050204MG32HS	SPMG050204-MG-CX32HS	●	●	●		○	
	ISPMG050204MG33TX	SPMG050204-MG-CX33TX	●	●	●		●	●
	ISPMG050204MG43TX	SPMG050204-MG-CX43TX	●	●	●		●	
	ISPMG060204MG32HS	SPMG060204-MG-CX32HS	●	●	●		○	
	ISPMG060204MG33TX	SPMG060204-MG-CX33TX	●	●	●		●	●
	ISPMG060204MG43TX	SPMG060204-MG-CX43TX	●	●	●		●	
	ISPMG07T308MG32HS	SPMG07T308-MG-CX32HS	●	●	●		○	
	ISPMG07T308MG33TX	SPMG07T308-MG-CX33TX	●	●	●		●	●
	ISPMG07T308MG43TX	SPMG07T308-MG-CX43TX	●	●	●		●	
	ISPMG090408MG32HS	SPMG090408-MG-CX32HS	●	●	●		○	
	ISPMG090408MG33TX	SPMG090408-MG-CX33TX	●	●	●		●	●
	ISPMG090408MG43TX	SPMG090408-MG-CX43TX	●	●	●		●	
	ISPMG090408RG32HS	SPMG090408-RG-CX32HS	●	●	●		○	
	ISPMG090408RG33TX	SPMG090408-RG-CX33TX	●	●	●		●	●
	ISPMG090408RG43TX	SPMG090408-RG-CX43TX	●	●	●		●	