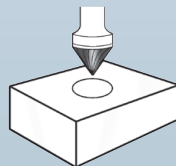


SHAPE

J, KSJ,
SJ

Countersink 60°



Cutting data

Movie



777



Tool No.	Art.	d1	l2	d2	l1	brazed	solid
SJ-42M	24900	3.0	2.5	3.0	38.0		✓
SJ-1M	24675	6.0	4.0	6.0	50.0		✓
SJ-3M	24700	9.6	8.0	6.0	55.0	✓	
SJ-5M	24725	12.7	11.0	6.0	58.0	✓	
*SJ-6M	24750	16.0	14.5	6.0	61.0	✓	
*SJ-7M	24800	19.0	17.5	6.0	65.0	✓	
*SJ-9M	24850	25.0	24.5	6.0	68.0	✓	

*8 mm shanks optional