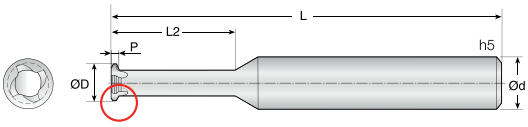
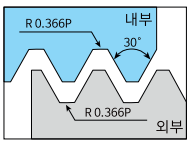
4TRTMS

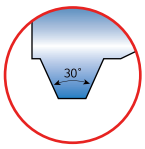
4 Flutes TR Thread Mill for SUS

4날 SUS용 TR나사 쓰레드밀

New







나사산 확대

- **SUS, 티타늄합금 가공**
- 동력 전달용 미터계 30˚ 사다리꼴 나사 가공 전용
- 소구경 크기의 깊은홀의 나사가공에 사용할 수 있습니다.
- 프로파일에 따라 나사산 깊이는 최대가 될 수 있습니다.
- 하나의 나사산으로 구성되어 다양한 PITCH의 나사 가공이 가능합니다.
- 다양한 피삭재의 하나의 나사산으로 여러번의 절삭이 가능하여 안정적입니다.

- **Threadmill for SUS and Titanium alloy**
- For power transmission meter 30˚ trapezoidal thread milling.
- It can be used for threading deep holes the size of a small diameter.
- Depending on the profile, thread depth can be maximum
- Composed of a single thread, it performs various pitch thread milling.
- Available for multiple milling of various materials with one thread ensuring stability

4 | UWC 초미립자 | HR Coating | 15° Helix Angle | R Rotation | CUTTING DATA

499P

ISO 측정항목

단위 Unit: mm

Order Number	나사가능규격 Thread	피치규격 Pitch	날수 Flutes Z	산수 Teeth Zt	날경 Diameter D1	유효장 Effective Length L2	전장 Overall Length L	생크 Shank Dia d
								외부급유형 (Without coolant)
4TRTMS 055 135 S06	Tr8, Tr9	1.5	4	1	5.5	13.5	60	6
4TRTMS 066 210 S08	Tr10, Tr11	2	4	1	6.6	21	65	8
4TRTMS 086 250 S10	Tr12, Tr14	2	4	1	8.6	25	73	10
4TRTMS 070 250 S08	Tr12	3	4	1	7	25	65	8
4TRTMS 089 290 S10	Tr14, Tr22	3	4	1	8.9	29	75	10
4TRTMS 092 330 S10	Tr16, Tr18, Tr20	4	4	1	9.2	33	75	10
4TRTMS 135 450 S14	Tr22, Tr24, Tr26	5	4	1	13.5	45	105	14